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SWA6A-2
Job Sheet 194503



Part No: SWA6A-2

Job Qty: 1 pcs

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/3/19

Job Tracking No: RA89

Due Date: 5/10/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG SWA6A Rev E. IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev.B 19.02.27 drawing revision DP Verify DD

Ship Via:

SOLD!

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Rework - 1 - Startup Returns	1 pcs		5/10/19	0.00	0.00	QC 6 - 40 - S		DAS
							QC 6 - 61 - S		61
							QC 6 - 68 - S		9-80
							QC 6 - 9 - S		
120	QC 5	1 pcs		5/10/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		DAS
							QC 5 - 68		68
							QC 5 - 9		9-89
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
125	DC - 1 - B4B	1 pcs		5/10/19	0.00	0.00	DC - 1 - B4B		DAS
							DC - 2 - B4B		30 9-89
130	Packaging 3-1 - Stock - B4B	1 pcs		5/10/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		DAS
							Packaging 3 - 9 - B4B		30 9-89
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		

122 - Rework - External Load - 1 - B4B
load test

S178443

Michel
2019-5-7

MAY 08 2019

122

MAY 08 2019



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Container No: S178443



Part: SWA6A-2

Job No: 194503

Serial No/Batch: 03-2529-02

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 05/07/19

					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	5/10/19	0.00 0.00		QC 21 - FG - 21	21
					QC 21 - FG - 70	70
					QC 21 - FG - 53	53

Part Op 120 - (QC5- Inspect part completeness to step on W/O) Engrave T/N And / or S/N number as required Using Marktronic Descriptions: engraver as per DWG.
 125 - (Document Control) Photocopy blue file OM & OOPM-SWA6A Rev2
 130 - (Identify as per dwg & Stock Location: _____) Bag and tag
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
SWA6A-2P	Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)	1 pcs (1 ea)	100-Rework - 1 - Startup Returns	5052605

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Rework - 1 - Startup Returns	SWA6A-2P	1	0	0

Part Specifications				
Specifications could not be found.				

Plex 5/3/19 9:27 AM Dart.Renwick.Jennifer

121 - EXT- Load TEST
 122 - QC5

Inspection Sheet Complete

RA89

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C45-HCP	S008563	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	DAMAGED/REPAIRABLE	S052604	Customer returning C45-HCP because he not able to install swivel. Damage on cage was found were swivel mounts (see photo) During inspection it was notice that the top section of cage where the swivel attach was to narrow, and was damage. In addition, no traceability was found for the cage. Disassemble hook C45 serial number 03-2528-02 and return in stock Rework cage C45-C serial unknown to drawing making sure dimension 1.16" is good. Blend in damage done by customer using buff pad and re powder coat cage. Stock cage using new serial number.
SWA6A-2P	03-2529-02	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S052605	Part return with no damage. Return in stock using original serial number 03-2529-02
P4400-65P	AC12001	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S052606	Part return with no damage. Return in stock using original serial number AC12001
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D.

Date: 25-Sep-18

Work Order

194503

Customer

RA 89

Number of Wires

2

Date

2019-5-7

Serial Number

03-2529-02

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	-
1	6,000	Check all wires for grounding against swivel body.	-
1	3,000	Check for Conductivity against all wires.	-
1	3,000	Check all wires for grounding against swivel body.	-
1	1,500	Check for Conductivity against all wires.	-
1	1,500	Check all wires for grounding against swivel body.	-
1	0	Check for Conductivity against all wires.	-
1	0	Check all wires for grounding against swivel body.	-

Test Conducted By:

Michel Lelonde

Signature:

Sylvie Pancher
QC 5 Small FAB / QA

Technician

Submit